

ABSTRACT OF THE DISCLOSURE

In a cross joint (1) outwardly fitting a bearing cup
(outer ring member 4) to each of four pieces of shafts 2b of
a cross shaft member (2) via a cylindrical member (rolling
5 member 3), race portions (2c, 4a) formed on a side of the cross
shaft member (2) and on a side of the bearing cup (4) and a
shoulder portion (2d) provided between respective of neck
portions of two of the shafts (2b) of the cross shaft member
(2) contiguous to each other are subjected to roller
10 burnishing.